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**Endless Effect Fire** 

## **ENDLESS EFFECT FIRE**



Endless Fire Box 130 Hotel Hochfirst





**Endless Effect Fire in the restaurant** 

## **ENDLESS EFFECT FIRE**





**Endless Effect Burner 150** 



Endless - Inner corner Access must be possible from behind!



Endless - Outer corner Access must be possible from the front!



## Endless Fire Box Front





**Endless Fire Box 230** 

## **ENDLESS FIRE BOX**

Endless Fire Box Tunnel



Endless Fire Box 2 sides visible left or right



Endless Fire Box 3 sides visible -C shape



Endless Fire Box 3 sides visible -U shape



Endless Fire Box 4 sides visible















#### **Endless Fire Box - decoration**

Choose from three different configurations - BLACK STEEL, STONE TRAY, STONE & WOOD.







**Endless Fire Box Tunnel** 

## **ENDLESS FIRE BOX**

### Technical specification of the Endless Fire Box - built-in modules:

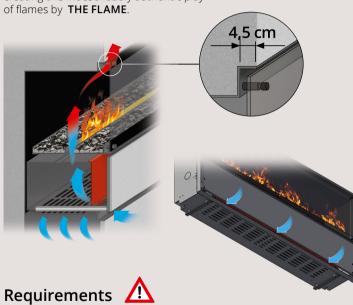




Endless corner solution

#### Endless Fire Box technology - air flow

The sophisticated technology and the unique air flow are creating this indescribably authentic play

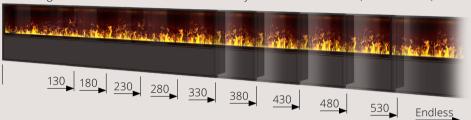


- frame for installation and subsequent wall cladding: 4.5 cm
- air supply (side, top and bottom) must be guaranteed.

## **ENDLESS FIRE BOX**

#### Modular system

Flame lengths from 100 cm to "ENDLESS". Modular system in 50 cm intervals (100/150/200 ...)



#### **Corner solution**

Versions are also possible around the corner - Endless!



#### Supply air with flush installation







Burner 150 Top



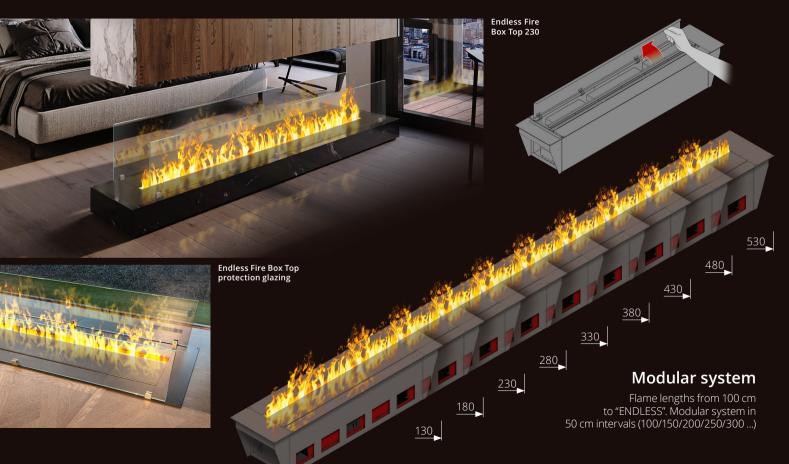
**Burner 100 Top** 

### **Endless Fire Top**

All Endless burners are also available as a top version. The continuous, dynamic, and voluminous flame ribbon impresses here as well with a beautiful play of colors. Operation for all top devices is carried out from the top. Decoration is only limitedly applicable.

Burner 50 Top

## **ENDLESS FIRE BOX TOP**









**Hip Tunnel Stone** 

#### **Effect Fire**

There is no effect fire as realistic as the new **THE FLAME** fire! All you need is electricity, "**Bio-Fluid**" (distilled water), special lamps, and an ultrasonic vaporizer to create this magical play of flames, so incredibly authentic. The intensity of the flames is adjustable and thanks to the remote control it is very comfortable to operate. A ultra-fine water mist streams out and improves the quality of the air and creates a warm and cosy atmosphere. The burning time with one tank filling (manual filling) is approx. 6-8 hours.

### **EFFECT FIRE HIP 50**





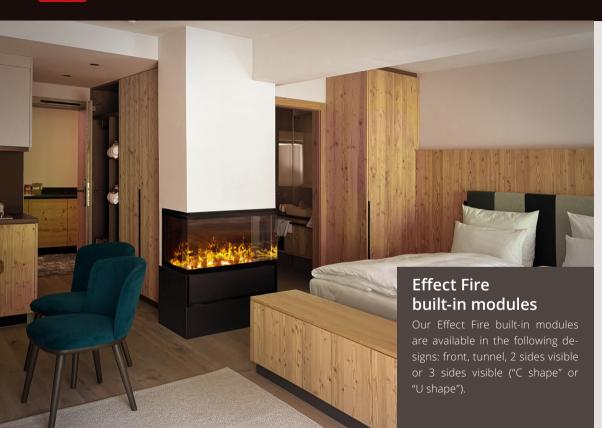
### **Advantages**

- no risk of hot surfaces
- creates a healthy indoor

- plug and play installation
- Endless Effect Fire by modular system
- adjustable flames
- including remote control
- automatic filter & filling
- CE-approved



install. E.g. Niche with 230V connection.



Hip 50 Front





Hip 50 Front Steel

## **EFFECT FIRE HIP 50**

Hip 50 Tunnel



Hip 50 2 sides visible left or right



Hip 50 3 sides visible - C shape



Hip 50 3 sides visible -U shape













### Hip 50 - decoration

Choose from three different configurations - BLACK STEEL, STONE TRAY, STONE & WOOD.







Hip 50 3 sides visible - U shape - Stone - Aktiv- & Wellnesshotel Bergfried

### **EFFECT FIRE HIP 50**

#### Equipment of the Effect Fire built-in modules



Flame length with 50 cm



back wall glass black - elegant depth and mirror effect

removable **front glazing -** bronze glass - offers a perfect view with high contrast even during daytime

side glass - **mirror** - for perfect, continous side views

receiver for handy remote control - standard

#### Maintenance drawer:

- access to burner
- filling
- main switch
- flame intensity control
- service



wireless remote control optional







#### Manual filling

• Burning time: 4 - 7 hours





#### Preparation (on site):

• A flexible power cable with a current line plug and a power connection 230 V

#### Connection to the power supply Manual filling:

- open the control drawer, pull out the drawer
- lift up the water tank, fill it with "Bio-Fluid"
- reinsert the water tank push the drawer in



#### **Fully automatic** filling:







#### Preparation (on site):

- B osmosis water pipe from the "O-Box" (drawn in the empty pipe)
- C power and control cable (5 x 1.5 mm<sup>2</sup>, drawn in empty conduit)

#### Connection:

- connection to the power and control line
- connection to osmosis water pipe

#### **Fluidmatic**

The automatic filter and filling system "Fluidmatic" for effect burners provides comfort and safety. The permanently connected filter and reverse osmosis system - O-Box - is the optional "fuel source" for electric effect fire appliances, including a pump, timer, and various filters.



















#### O-Box - preparation (on site):

- supply fresh water
- drainage waste water
- power connection 230 V

The power control cable and the osmosis line (Bio-Fluid line) of the Endless Fire Box are connected to the O-Box.

The **O-BOX-READY** pictogram identifies all built-in modules that are prepared for fully automatic filling!

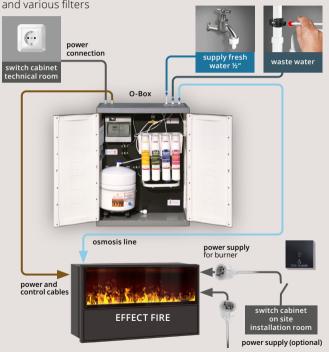


**AUTOMATIC FILTER AND FILLING SYSTEM** 

**FLUIDMATIC** 



Filling and filter system inclusive of reverse osmosis, pump, timer, and various filters







### KITCHEN & WALL MINI







"Kitchen" fits perfectly into every standard cabinet with width 60 or 45 cm. The glass hinged door provides an easy operation and is equipped with air slots to allow the effect fire to be "blazed".

With "**Kitchen**" every kitchen turns into a close get-together spot for the whole family.



"Wall Mini" is mounted directly on the wall or installed flush or protruding into a niche.
Optionally available in width 60 or 45 cm. Side walls reflect in lacquered glass.

Kitchen 40

Wall Mini 60

## SIT | SIDEBOARD







"Sit" is available in black or gold, with black seat made of glass, "Shiny Crushed Glass" or SWAROVSKI-"Sparkling Crystal".

Different lengths from 70 to 246 cm are offered.





SWAROVSKI - Sparkling Crystal



Sideboard Panorama - black 230

Sideboard gold 180



## HIP WALL | WELCOME | VASE







Hip Wall XXS Family Natur Resort Moar Gut





## RAILWAY | CEILING





Ceiling Hip XXS

Railway scale steel optics





Railway Old Wood Railway upper part

- "Railway" Effect fire furniture made of old wood or scale steel optics with 3 flames 20 cm.
- "Railway upper part" built-in module, 360° view of the effect fire with 2, 3, 4 or 5 flames 20 cm.
- "Ceiling" ceiling-mounted effect fireplace with 2 flames 20 cm.



## EYE | NEST 8.0





Eye Tunnel - glass antique gold look

Nest 8.0 XXS Stone

## CUBE 50 | DRUM













Drum 100 - individual Effect-Firepit ATLANTIS THE PALM



### **INNOVATION LOW & SPHERE**



The new "Low" model fits perfectly into the room structure and offers a beautiful, romantic campfire ambience.

Due to the LED ambient lighting, the noble fire table "LOW" appears to float above the ground as a stone, steel or wood disc. The glazed fire basket with revolving door "guards" the fire and lets its flames shine with even more contrast.

> Also available as gas fire and ethanol fire.

Available in different diameters, square or rectangular. standard: 150, 175 or 200 cm.

"Sphere" - the latest creation from THE FLAME. The fireball is attached to the ceiling and thus floats in the room, just above the ground, several in a high lobby, above the pool in the suite ... wherever - an eyecatcher of luxury, coolness and innovation. With many different color options the "Sphere" becomes a highlight in every ambience.

Available in many colors and surfaces. Standard: gold matt, ø100 cm, firebox approx. ø65cm

### SPARKLING CRYSTAL





Sparkling crystal fire - The new exclusive line "Sparkling Crystal," combining an electrical effect fire with incredibly sparkling crystals, comes to life in the romantic light of the flames, offering a thrilling experience. The inspiration for this glamorous addition to our beautiful fireplaces arose not only from the geographical proximity to the crystal market leader "SWAROVSKI" but also from the desire to enchant you with the interplay between fire and sparkling crystals. Each of our "SPARKLING CRYSTAL" models comes with a complimentary

"SWAROVSKI Crystal Pen" as a gift.



Back wall Hip 50 Front or Endless Front

Sparkling Crystal -Seat Sit or Sit Cage or the counter-top of "Bar 200 Gold"





### **MOVIE STAR XL**



"Movie Star XL" - combines an impressive flame display with a spacesaving design. Sparks dance from glowing logs, while the crackling of a real fire creates a cozy atmosphere. Ideally suited for all areas of the home and particularly in public spaces such as shops, hotels, restaurants, and many more places







Movie Star 70 XL - Front

## **HOLLY-WOOD**







#### "Holly-Wood"

- 4D decor fire
- 2 LED screens
- ghost effects
- real decor wood
- embers
- flying sparks
- crackling effect
- heating performance























#### **Ember Glow - Electric glow**

"Ember Glow" our latest innovation that takes romance and beauty to a new level. This pulsating ember bed captures the magic of a fire and creates a cozy atmosphere in any room.

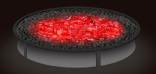
"Ember Glow" is more than a fireplace – it is a work of art that combines elegance and style.

EMBER GLOW FRAME ... built-in appliance
EMBER GLOW DELUXE ... fire furniture

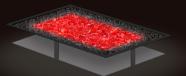
**Ember Glow Deluxe** 







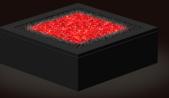
Ember Glow Frame ø80 or ø100 cm



Ember Glow Frame 100 x 60 cm, 100 x 100 cm, 80 x 80 cm and 50 x 50 cm



Ember Glow Deluxe ø80 or ø100 cm



Ember Glow Deluxe 100 x 60 cm, 100 x 100 cm, 80 x 80 cm and 50 x 50 cm

### Individual designs are possible!



**NEW 2025 ··· EMBER GLOW** 



"Hotel & Home Interior" - Sophisticated living thrives by creating a harmonious overall impression where one element suits and complements another! That is why THE FLAME has now extended its exclusive fire program of quality lighting features with LED real wax candles. Noble, flickering candle tables and lanterns (all controlled by remote control and with a flexible timer) set the tone and give any room a warm, soft glow. Enjoy the candlelight and flames with no soot or fire risk - but with an easy-to-use timer. Your candles "light" themselves. You will be enchanted and inspired.







This flickering canopy of candles captivates and enchants equally. Simply install "Fly Sky" with premium sparkling black glass canopies on the ceiling and bask in the beautiful flickering sea of lights. LED wax candles, with an incredibly realistic real flame effect and a radiant body, create this romantic ambiance of light and fire.





# GAS FIREPLACE | INSERTS BURNERS



Gas fireplace insert Front





**Gap Gas Front** 

# **GAS FIREPLACE INSERTS**

# Gas fireplace insert Tunnel



Gas fireplace insert 2 sides visible left or right



Gas fireplace insert 3 sides visible -C shape



Gas fireplace insert 3 sides visible - U shape











Enjoy our latest technology "LOGFIRE" - with super-realistic fire - flames direct out of logs.



# GAS FIREPLACE | INSERTS BURNERS

# OPEN OR CLOSED GAS FIREPLACES



**Open gas fireplaces** offer a romantic, open-fire experience, satisfying every individual desire. Combustion is regulated by the air in the room or through a fresh air conduit, and gases are discharged through a chimney, preferably moisture-resistant.



Closed gas fireplaces offer a safe fire experience, along with efficient heating through convection openings. The concentric fireplace system features a double-wall structure, providing a single conduit for exhaust and combustion air, working independently of the room's air. Enhance the ambiance with our decorative ceramic "wood," stones, and Superglow for an incomparable image around your fireplace.

## **Firebox**

Our optional ceramic wood sets, decorative stones, and Superglow offer an incomparable fire ambiance.









# LAS | FAN-FLEX-FLUE

# **Balanced Flue System**

The balanced flue system by **THE FLAME** is a concentric stainless steel chimney with two parallel passageways. The inner pipe serves as an exhaust pipe for smoke/gas, while in the annular gap between the inner and outer pipes, fresh combustion air is simultaneously drawn in.

exhaust air led

double-wall

pipe

fresh combustion air is sucked in



closed system

### Fan-assisted exhaust system - Fan-Flex-Flue

A fan-assisted exhaust system designed for flexible installation of the exhaust and combustion air pipe. The pipes can be routed flexibly, whether in the floor, on ceilings, on walls, etc., and can even be directed downwards for about 160 cm.

An exhaust fan, supported by various components (flow switch, speed control, etc.), ensures optimal flue draft and the secure removal of exhaust gases. The fan must be installed with a minimum distance of 5 m from the fireplace.



# Unique, individual controls

- remote control
- wall switch
- timer
- clock timer

- · motion sensor
- dimmer switch
- iBus and much more
- THE FLAME Gas-App

THE FLAME Gas-App Optional for control of all gas appliances.





# GAS FIREPLACE | INSERTS BURNERS







# Gas Box - plug & play

NEW - by **THE FLAME** - gas fireplace inserts for built-in or as a stand-alone version. Made of galvanized steel with adjustable feet. Including control and comfort remote control.



**Gap Gas Tunnel** 

# SMART HOME SYSTEM | PREMIUM SAFETY SYSTEM

### **Smart Home System**

Control via a "Smart Home System" is now the most popular way of operating our fire furniture. The integration takes place via an interface in the receiver (gas fire) or directly as an impulse to the device (effect fire). We gladly provide tips on programming, cable routing, or actors to you. Thus, fully automated individual control is now a reality.



### Program mode

Each of 8 programs can be set to go ON and OFF at specific times at set temperatures.



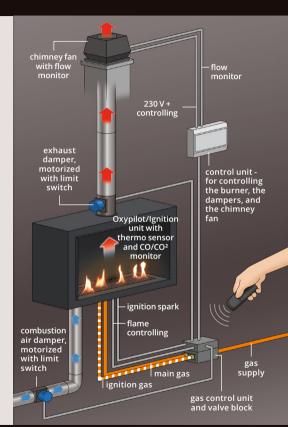
### Thermostatic Mode

The room temperature is measured and then compared to the set temperature.

# Premium Safety System

### **Process**

- Starting of system through manual remote control, wall switch, or external signal (timer, twilight switch, motion sensor, i-bus, etc.).
- Automatic opening of combustion air and exhaust air damper until limit switch contact is triggered (control unit).
- **3.** Subsequent start of the chimney fan until flow monitor registers the outward air flow and removal of the exhaust gases is therefore ensured (control unit).
- **4.** Subsequent ignition of pilot gas light in the gas burner by electric spark and measurement of continuous flame and combustion air quality (Oxypilot).
- Subsequent start of the gas burner by though automatic opening of the main gas supply to the burner (Oxypilot).





# GAS FIREPLACE | INSERTS BURNERS

# **PANORAMA 70 | 130**







"Gas fireplace Panorama" offer the perfect 360° view on their gas fire. As a fiery, central view, "Panorama" gives each room a special touch.



Several optional hoods and bases and a lot more features of the "Panorama" gasfires are offering a huge variety.

Panorama 70

Panorama 70

# Panorama 360 - with individual cover

# PANORAMA | 360° | 270°



Panorama 270 - with cover and single-step base







# **ROUND LOG | FLAT | VASE**







Round Log (Black)



# Make your dream home a reality today!

With **THE FLAME** you can create rooms for relaxation and wellbeing. An open fire, blazing flames and a pleasant room climate are very inviting for resting and leisure. Fire furniture from **THE FLAME** does not require the insertion of a flue, and it is suitable for all living areas. You can set it up easily, fill it with fuel, light it and enjoy the glorious fire. "**BIO-FUEL Indoor**" (fluid alcohol-based fuel) is produced from renewable raw materials, it is food-safe, it produces no smoke when it burns and it leaves no residue at hot air (1.5-2.9 kW). Eliminating the tiresome task of chopping wood, with no dangerous sparks, soot or ash.

# TURN | SQUARE | BLACK | LODGE









THE FLAME ... indulges the senses!

- cozy warmth comforting flames
- a variety of shapes and colors
- maintains a pleasant room climate by adding humidity to the air
- aroma slot for adding fragrance
- decorative wood and Superglow wool with an incandescent effect





Lodge 110 (stainless steel)



# **ROCK | TOWER | CONVERSION KIT**



Rock (stone creme-beige)



Premium conversion kit



# THE FLAME ... wherever you desire!

THE FLAME offers a number of high-value decor fire furniture and is something of a perfect eye-catcher. Use THE FLAME wherever you want (living room, kitchen, terrace, garden, reception area, lobby, restaurant, suite, wellness area, ...)! For optimal utilization of THE FLAME products in public areas, we are prepared to provide customized documentation tailored to your boiler room specifications, including room size and air exchange details that you furnish to us

# **SAFETY**

# Filling - Ignition - Regulation

### 1. Bottling

**THE FLAME** products have a tap which allows for the safe bottling (stopping) of combustion fuel.



### 2. Filling

You will be provided with a filling container with a designated capacity matching that of the boiler to prevent overfilling.



### 3. Ignition

You will receive an ignition and regulation key to ensure safe and controlled ignition.



### 4. Regulation

All "Free-Flame Burners" and band burners are adjustable.

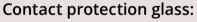


# Always be safe ... with THE FLAME! Stability

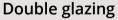
All **THE FLAME** fire products are tested for stability! No systems or devices are located on rollers and torches are reinforced or equipped with a sway or splash guard.

### Ventilation

The bottom-up ventilation in all fire areas/systems not only ensures optimal complete combustion and a fine high flame but also serves as the best security measure in case of any misuse by the user. As hot steam is reduced above, the risk of injury is almost eradicated.



Profiles of contact protection glass for all models prevent direct access to hot components by small children (as well as "big children").



Ventilated double glazing with built-in appliances eliminates the risk of burning on hot glass surfaces (optional).





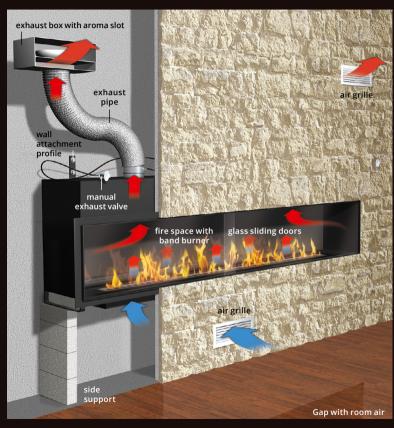


# **GAP**





The "Gap fire niche" lends real accents, especially to business locales, reception areas, wellness /restaurant areas, but living rooms too will end up with an ambience beyond comparison.



Gap 3 sides visible U shape

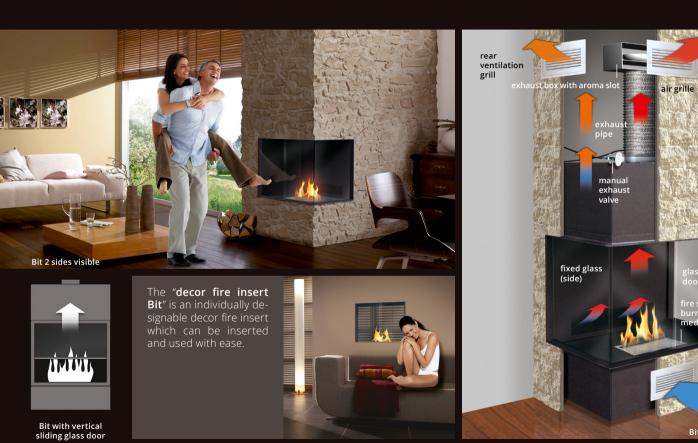
# **BIT**

glass sliding

fire space with slit burner Free-Flame

air grille

Bit with room air







# LODGE | TENT | TURN | SPIT | GARDEN









## THE FLAME ... outdoors!

to operate on ethanol, natural gas

NG or liquid gas LPG.

All **outdoor fire places** and patio heaters by **THE FLAME** will give a particularly stylish touch to your garden, terrace or winter garden. Ideally appropriate for halls, lobbies, reception and entrance areas. You can choose







Spit AA with cupburner

Spit BB

Garden patina

# BENCH | BINE | ARTIS | YACHT













Yacht



# GASBOX | GAS BUILT-IN BOX







# Gas Box - Plug & Play

Optionally available in "stainless steel", this gas burner/insert can be operated outdoors or as a stand-alone version. It comes with a matching control and "comfort"

remote control."





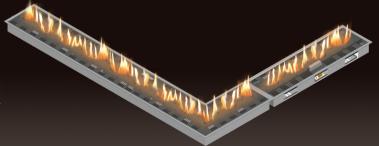
# DOMINO | GASBOX SQUARE 40











Gas Box Square 40 in Lodge with base

Gas Box Square 40

Gas built-in Box Domino - can be freely combined



# **GAS FIRE TABLE**





Gas Fire Table Lounge

# **Gas Fire Tables**

Gas Fire Tables by **THE FLAME** are fueled with LPG and easily ignited by remote control. The gas bottle is easily accessible in the base. The dimensions of the gas fire tables can be individually adjusted.







Gas Fire Table black 210 x 120 - wooden inlay



Gas Fire Table Lounge in concrete look

# FLARE | BOWL | CUP | CONE | STEELO







## Gas torches

THE FLAME gas torches are unique. Made of two parts, the burner and the support for the torch, your creativity is set no limits. Anything is possible! Whether using natural gas (methane) or LPG - all the gas torch burners can be lighted remotely either manually or in a fully automatic mode.

There are also autonomous torches that work on gas cylinders.









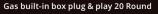


# FLARE | VASE | GAS BOX ROUND













# NAPOLI | VENUS | SIENA











# MILANO | DINNER | PISA | VENEZIA









# TORCH | LOUNGE | ARYA | SANSA

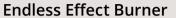












# **Effect Burner Hip**

# **Effect Burner Wood**

# **LED Effect Burner**



















**Endless** Effect Burner 50

**Endless** Effect Burner 100



**Endless Effect Burner 150** 

Hip Medium

Hip Large

**Wood Medium** 

**Wood Large** 

LED Effect Burner Hip 50

Hip 100

Free Standing Fire Furniture

















Steel & Wood - Effect Fire

Vase

Welcome

Tower

Bar 200 Gold



**Effect Fire Table** 



Railway

Sit

Sideboard

Sansa

Bench





Ceiling



Nest 8.0 XXS

# **Wall Mounted Fire Furniture**





Hip Wall

Wall Mini

### **Built-in modules**

















Kitchen

Cube 50

Drum

Sphere

Hip 50 Front

Hip 50 Tunnel

Hip 50 2 sides visible left or right

Hip 50 3 sides visible C shape

Hip 50 3 sides visible U shape







**Endless Fire Box** 2 sides visible left or right



**Endless Fire Box** Tunnel



**Endless Fire Box** 3 sides visible C shape



**Endless Fire Box** 3 sides visible U shape



**Endless Fire Box** 4 sides visible





# Conversion kit

Tux





**LED Candles** 















**Table luminaires** 









# GAS FIREPLACE INSERTS **GAS FIRE**

# **Gas Fireplace Insert**



Gas fireplace insert Front



Gas fireplace insert Tunnel



Gas fireplace insert 2 sides visible left or right

Low



Gas fireplace insert 3 sides visible C shape



Gas fireplace insert 3 sides visible U shape

### 4 sides visible



Panorama 70



Panorama 130

### 360° visible



Panorama 360



# 270° visible



Panorama 270



Panorama Free

### **Gas Box**



Gas Box plug & play



Gas Box Domino



Gas Box Square 40

### **Gas Surface Burner**

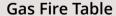


Gas Surface Burner





Torch



Milano



Gas Fire Table 210/120



Gas Fire Table Lounge

Arya



Dinner

Yacht

Gas Fire Table Lounge Mini



Lounge

Gas Fire Table Lounge in concrete look



Pisa

Gas Fire Table Sansa



Gas Built-in Box plug & play



Gas Box plug & play 20



Gas Built-in Box

Domino

# Steel & Wood - Gas



Lodge with base



Bench



Tower



# Free Standing Fire Furniture









Bowl

Burner

Fleece Band

Burner



Muc

Slot



# OUTDOOR TORCHES - ETHANOL



# Fire Bowl / Terrace Fireplaces



## **Outdoor-Wood**





Bine

Steelo Wall

Artis Wall



**Gas Torch Bowl Gold** 



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### THE FLAME GMBH

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